MODEL 85 HEAVY-DUTY Y STRAINERS

1/4" to 10" • Carbon Steel and Stainless Steel • Threaded, Flanged and Socket Weld Connections

Rugged Design



Carbon steel and stainless steel Y strainers are offered in sizes for 1/4 in to 10 in pipelines

aton Model 85 Y Strainers are heavy duty ones engineered to stand up to the most aggressive of industrial and commercial applications....year after year. There is simply no higher quality Y strainer available... at any cost.

It may seem strange to discuss quality as a special feature of a basically simple Y strainer, however, it is appropriate when you consider the critical operational parameters often associated with Y strainers used in steam and gas applications, extremely high temperatures and high pressures. A Y strainer is a pressure vessel, its wall thickness can be analyzed and evaluated by different applicable standards. Every rugged Eaton Model 85 Y strainer is designed to stand up the most demanding real world applications. With over 75 years experience in manufacturing, this is ensured.

There is a tendency to trivialize quality, particularly when price becomes a dominant consideration. What this design consideration amounts to in non-critical, light duty applications is an extra element of safety, as well as longer, more dependable service. We extend our preoccupation with quality to each screen that is supplied with Eaton Y strainers. It should not come as a surprise to learn that those Y strainers, whose bodies are trimmed to a bare minimum for cost reasons, are equipped with screens that lack structural integrity and are poorly seated and sealed. Eaton heavy duty Model 85 Y strainers are furnished with high quality stainless steel screens that are carefully fabricated to fit the

Features

- Heavy Duty Construction
- Compact Design
- Bolted or Threaded Covers
- Standard Stainless Steel Screens
- Synthetic Fiber Gaskets

Options

- 1/32" to 1/2" Perforated Stainless Steel Screens
- 40, 60, 80, 100, 200, 325 and 400 Mesh Stainless Steel Screens
- Monel Screens
- Chrome-Moly Construction
- Ring Type Joint Connections
- Butt Weld Connections
- 900#, 1500#, and 2500# Ratings Available

strainer body perfectly. This, coupled with the precision machined screen seat on the body of the strainer, protects against any bypass.

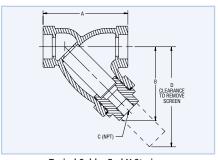
Eaton Model 85 Heavy Duty Y Strainers are available in carbon steel or stainless steel for pipeline sizes from 1/4" to 10", with threaded, flanged, or socket weld connections. Do you have a unique application where a standard strainer just won't work? Or...do you need special materials of construction, super high pressure ratings, special dimensions? Contact us. Our engineers will design and fabricate a strainer to match the requirements of the most complex applications.

Eaton Model 85 Y Strainers 1/4 to 10" Carbon and Stainless Steel - Threaded, Socket Weld & Flanged

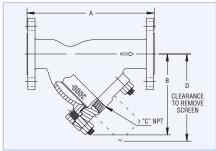
1/4" to 2"	Carbon Steel	Threaded or Socket Weld 600#	Threaded	1480 psi @ 100F	
1/4 10 2	Stainless Steel			1440 psi @ 100F	
	Carbon Steel	Flanged 150#		285 psi @ 100F	85
1/4" to 10"		Flanged 300#	Bolted	740 psi @ 100F	
	Stainless Steel	Flanged 150#		275 psi @ 100F	
1/2" to 10"	Carbon Steel	Flanged 300#		720 psi @ 100F	
		Flanged 600#		1480 psi @ 100F	80

Dimensional Drawings

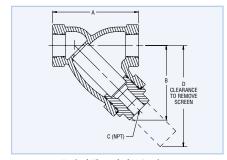
* DIN flanges and BSP threads available



Typical Solder End Y Strainer



Typical Flanged Y Strainer



Typical Threaded Y Strainer

Flanged Carbon Steel and Stainless Steel – 150 lb (in / mm)

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Size	Α	В	C (Nom.)	D	Wt (lb / kg)	
1/2	5.00 / 127	2.75 / <mark>70</mark>	3/8 / <mark>10</mark>	3.50 / 89	5 / 2.3	
3/4	5.63 / 143	3.00 / <mark>76</mark>	3/8 / 10	4.00 / 102	7 / 3.2	
1	6.38 / 162	3.64 / <mark>92</mark>	1/2 / 15	5.00 / 127	9 / 4.1	
1-1/4	7.25 / 184	4.25 / 108	3/4 / 20	5.75 / 146	14 / 6.3	
1-1/2	8.88 / 226	5.75 / 146	3/4 / <mark>20</mark>	6.50 /1 <mark>65</mark>	18 / 8.2	
2	7.88 / 200	6.00 / <mark>152</mark>	1 / 25	8.25 / <mark>210</mark>	16 / 7.3	
2-1/2	9.75 / <mark>248</mark>	6.50 / 165	1 / 25	9.25 / <mark>235</mark>	25 / 11.4	
3	10.00 / 254	7.25 / <mark>184</mark>	1-1/4 / 32	10.50 / <mark>267</mark>	35 / 1 6	
4	12.13 / 308	9.75 / <mark>248</mark>	1-1/2 / 40	14.75 / <mark>375</mark>	70 / 32	
6	18.50 / <mark>470</mark>	14.25 / <mark>362</mark>	2 / 50	21.00 / 533	130 / <mark>59</mark>	
8	21.63 / 549	18.00 / 457	2 / 50	26.75 / <mark>679</mark>	240 / 109	
10	26.00 / 660	22.50 / <mark>565</mark>	2 / 50	33.75 / <mark>857</mark>	300 / 136	

Flanged Carbon Steel and Stainless Steel – 300 lb (in / mm)

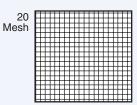
Size	Α	В	C (Nom.)	D	Wt (lb / kg)
1/2	5.25 / 133	2.75 / <mark>70</mark>	3/8 / 10	3.50 / <mark>89</mark>	6 / 2.7
3/4	6.00 / 152	3.00 / <mark>76</mark>	3/8 / 10	4.00 /102	9 / 4.1
1	6.88 / 175	3.63 / <mark>92</mark>	1/2 / 15	5.00 / 127	13 / 6.0
1-1/4	7.75 / 197	4.25 / <mark>108</mark>	3/4 / <mark>20</mark>	5.75 / 1 <mark>46</mark>	18 / 8.2
1-1/2	9.38 / <mark>238</mark>	5.75 / 1 <mark>46</mark>	3/4 / <mark>20</mark>	6.50 / <mark>165</mark>	24 / 11
2	8.63 / <mark>219</mark>	6.25 / 1 <mark>59</mark>	1 / 25	8.25 / <mark>210</mark>	30 / 13.6
2-1/2	10.63 / <mark>270</mark>	7.00 / <mark>178</mark>	1 / 25	9.25 / <mark>235</mark>	40 / 18.2
3	12.00 / 305	7.75 / 1 <mark>97</mark>	1-1/4 / 32	10.50 / <mark>267</mark>	55 / <mark>25</mark>
4	14.50 / 368	10.50 / <mark>267</mark>	1-1/2 / <mark>40</mark>	14.75 / <mark>375</mark>	105 / <mark>48</mark>
6	20.00 / 508	14.75 / <mark>375</mark>	2 / 50	21.00 / 533	200 / 91
8	23.38 / 594	18.75 / <mark>476</mark>	2 / 50	27.00 / <mark>686</mark>	360 / 164
10	27.38 / 695	22.75 / <mark>578</mark>	2 / 50	34.50 / <mark>876</mark>	430 / 195

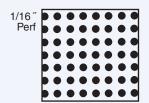
Socket Weld and Threaded Carbon Steel and Stainless Steel - 600 lb (in / mm)

Size	А	В	C (Nom.)	D	Wt (lb / kg)
1/4	3.00 / 76	3.00 / 76	3/8 / 10	4.00 / 102	2 / 0.9
3/8	3.00 / 76	3.00 / 76	3/8 / 10	4.00 / 102	2 / 0.9
1/2	3.00 / 76	3.00 / 76	3/8 / 10	4.00 / 102	2 / 0.9
3/4	3.75 / <mark>95</mark>	3.50 / 89	3/8 / 10	4.75 / <mark>121</mark>	4 / 1.8
1	4.63 / 118	4.00 / 102	1/2 / 15	5.75 / <mark>146</mark>	6 / 2.7
1-1/4	5.00 / 127	4.63 / 118	3/4 / 20	6.50 / <mark>165</mark>	8 / 3.6
1-1/2	5.63 / 143	5.25 / 133	3/4 / 20	7.50 / <mark>191</mark>	10 / 4.5
2	7.00 / 178	5.75 / <mark>146</mark>	1 / 25	8.75 / <mark>222</mark>	15 / 6.8

Consult us for 12" and larger size dimensions. Dimensions and weights are for references only. Contact us for certified drawings.

Typical Perforations (Shown Actual Size)

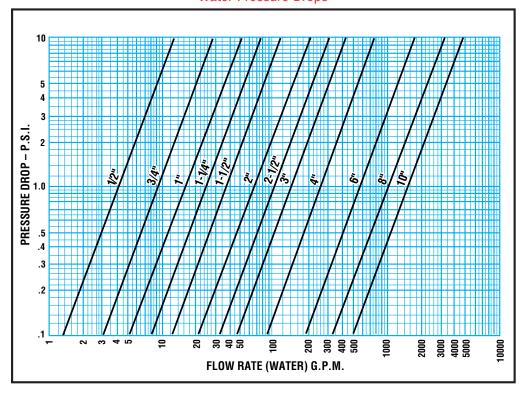




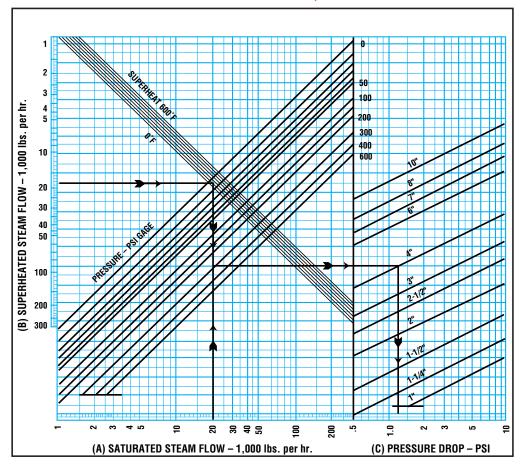


Y STRAINERS

Water Pressure Drops



Steam Pressure Drops



Calculating Saturated Steam Pressure Drop

Example:

Pressure = 300 psig Flow Rate = 20,000 lb/hr Strainer Size = 4 inches

- 1. Locate steam flow on Scale A.
- 2. Follow vertical line to required pressure.
- 3. Follow horizontal line to strainer size
- 4. Follow vertical line downward and read pressure drop on Scale C.
- 5. Pressure drop equals 1.25 psi.

Calculating Superheated Steam Pressure Drop

Example:

Pressure = 300 psig Flow Rate = 18,000 lb/hr Strainer Size = 4 inches

- 1. Locate steam flow on Scale B.
- 2. Follow horizontal line to superheat.
- 3. Follow vertical line to pressure.
- 4. Follow horizontal line to strainer size.
- 5. Follow vertical line downward and read pressure drop on Scale C.
- 6. Pressure drop equals 1.25 psi.

Note: Use the superheat temperature value above the saturated steam temperature to obtain the point on this graph.

Consult Eaton for 12" and larger sizes.